

**TECHNICAL DATA SHEET**

**Description:** LARIPUR 5225/5225EG is a quality polyester based TPU. The standard version is used e.g. for the production of technical items, sport soles, cattle tags while the EG one is used for the extrusion of hoses, profiles, transmission belts and films.

Physical Properties		Typical Value	Unit	Test Method
Specific Gravity		1,22	gr/cm <sup>3</sup>	DIN 53479
Shore Hardness		51	D	DIN 53505
Abrasion Loss		35	mm <sup>3</sup>	DIN 53516
Tensile Modulus:	50%	12,2	N/mm <sup>2</sup>	DIN 53504
	100%	14,5	N/mm <sup>2</sup>	DIN 53504
	300%	34,6	N/mm <sup>2</sup>	DIN 53504
Tensile Strength		60,7	N/mm <sup>2</sup>	DIN 53504
Elongation at Break		480	%	DIN 53504
Tear Strength		140	N/mm	DIN 53515
Flexural Modulus		115	N/mm <sup>2</sup>	ISO 178
VICAT Softening Point		127	°C	ISO 308
Compression Set:	70h/23°C	25	%	DIN53517
	22h/70°C	45	%	DIN53517
Torsion Test	+ 20°C	28	N/mm <sup>2</sup>	DIN53447
	- 20°C	169	N/mm <sup>2</sup>	DIN53447
	Ratio -20°C/+20°C	6,5		

\* The grade also suitable for extrusion are indicated by the EG or AE end code and consequently they have to be ordered with such code when used in this application.

\* This technical note has been written on basing our present best knowledge but the above mentioned data have not to be released as a specification for the material in object.

\* Properties reported in this Data Sheet are determined on annealed specimens obtained by injected test plaques and mostly represent an average of values gathered from a significative number of production lots.

\* Even if we guarantee the quality consistency of the LARIPUR products we could periodically issue up-dated version of this Technical Data Sheet and modify the respective sales specification as well.

**PROCESS RECOMMENDATION**

**Predrying Condition:** Material needs to be dried prior processing at 80°-90°C for 3 hours, preferably using a dehumidifying drier feeded by air exhibiting a dew point lower than -30°C.

**Processing**
**Indicative suggested Molding Temperature Profile**

	°C
Zone 1	190
Zone 2	195
Zone 3	205
Nozzle	195

**Indicative suggested Extrusion Temperature Profile**

	°C
Zone 1	205
Zone 2	210
Zone 3	215
Zone 4	210
Adapter	205
Die	200

*Being affected by type of machine used, processing condition and downstream equipment, the temperature profiles as given above has to be considered just as indicative.*

**Flammability test** V-2 ( UL94 Vertical burning )

**Approvals** EC and FDA food contact approved.

**Health and security** The product is not considered to be dangerous, nevertheless Safety Material Data Sheet is available upon request

**Supply and package** LPR 5225/5225EG is supplied in regular pellet form and it is packaged in 25 kg bags or 500 kg and 1000 kg octabins.

The information presented herein are given in good faith but without warranty. They are based on our experience, indicate our laboratory work results and do not necessarily indicate final product performance. We cannot be held liable for the results obtained with our products and for any loss or accident that may result from its use. Our suggestions do not release you from the obligation to check its validity and to test our products for both their process and end use application. COIM assumes no obligation or liability for the description, data and information given or result obtained as production testing and end product performance are the responsibility of the user. All our products are sold in accordance with our General Conditions of Sale. We don't make any warranties, express or implied, including, but not limited to the merchantability and fitness for a particular purpose.